

Date: Thursday, 17/07/2008 11:17:05 AM  
 User: Melanie Fauteux

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : PIN  
 Job Number : 40577  
 Estimate Number : 13468  
 P.O. Number :  
 This Issue : 17/07/2008 S.O. No. :  
 Prsht Rev. : NC  
 First Issue : / / Type : MACHINED PARTS  
 Previous Run :  
 Part Number : PB6743001155  
 Drawing Number : B6743001 PAGE24  
 Project Number : N/A  
 Drawing Revision : B1  
 Material :  
 Due Date : 24/07/2008 Qty: 5 Um: Each  
 Written By :  
 Checked & Approved By : mf 08-07-17  
 Comment : Est Rev:A 08-07-17 new issue DD verified by:EC

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 ~~M304R250~~ M303R0250 ~~304~~ SS Round bar .250  
 303



Comment: Qty.: 0.0770 f(s)/Unit Total : 0.3848 f(s)

303 SS Round bar .250

batch: ~~M103381~~ M107129

J.F. 08/07/18

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL

Turn as per Dwg B67-43001

Dwg Rev: \_\_\_\_\_

J.F. 28/07/18

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

J.F. 08/07/18

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

20 08/07/18

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

2/1/18

50

Date: • Thursday, 17/07/2008 11:17:06 AM  
User: • Melanie Fauteux

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PIN

Job Number: 40577

Part Number: PB6743001155

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/21 JF

Comment: FINAL INSPECTION/W/O RELEASE

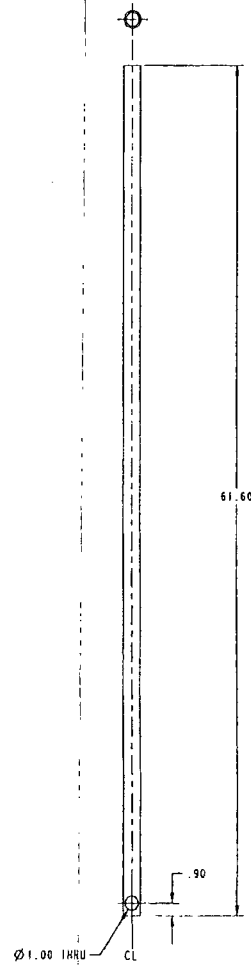
Job Completion



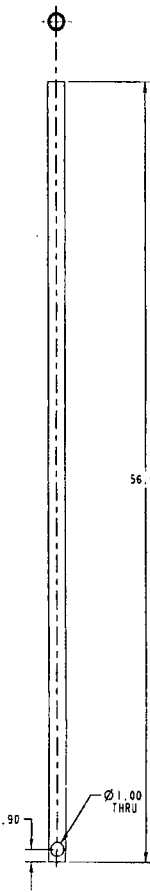
U 08-07.21

RELEASED  
# 06 07-20

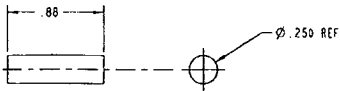
#40577



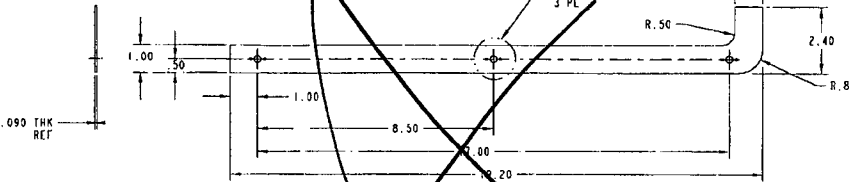
① -255 INNER TUBE  
MATL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6  
SCALE 0.250



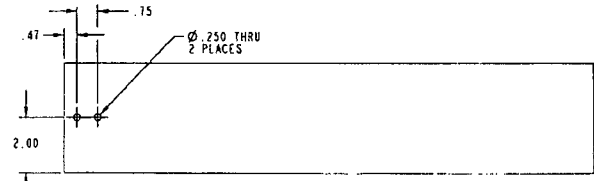
④ -259 INNER TUBE  
MATL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6  
SCALE 0.250



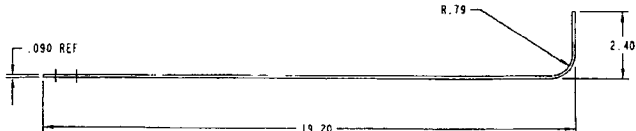
① -155 PIN  
MATL: .250 RND, 303 SS  
AMS5640 COND A  
SCALE 2.000



④ -149 SIDE PLATE  
MATL: .090 THK, 6061-T6, 00 A-250/11  
SCALE 0.500



② -147 SUPPORT PLATE  
MATL: .090 THK, 6061-T6, 00 A-250/11  
SCALE 0.500



PREMIER AVIATION, INC.  
3002 Aviation Parkway, Grand Prairie, Texas 76050  
SIZE CODE DATE NO. QPM NO.  
DISJUV8 B67 43001 81  
SCALE: 1" = 1" SHEET: 24 OF 45

ORIGINAL

